

ABSTRACT OF THE DISCLOSURE

Furniture fabric is made by weaving plural single-ply warp and fill, plural two-ply twisted warps and fills, plural warps and fills mixed with single-ply and two-ply, or two-ply warps and fills in the number of proportion X to Y, having
5 multiple structures, various colors, stronger supportive force to bear heavy weight, and superior strength tension. And the manufacturing method of yarn of the furniture fabric includes the first step of making single-ply yarn, and the second step of twisting plural-ply yarn of the same material or single-ply yarn
10 of different material into two-way-twisted compound yarn for producing such a furniture fabric, and the third step of weaving warp and fill by using such a yarn into various kinds of furniture fabric.